



SCOPE OF ACCREDITATION

Heat Treating

Accreditation Date: May 18, 2009

Expiration Date: July 31, 2010

Audit# 128842

Certificate# 128842

Ohio Metallurgical Service

1033 Clark St

Elyria, OH 44035-6257

Todd Pickett - Quality Assurance Manager

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7102 Rev E - Nadcap Audit Criteria for Heat Treating

Carburizing - AC7102/3 must also be selected

Cryogenic Treatments

Nickel and Cobalt Alloys- Customer Specs

Stainless Steels- AMS-H-6875 CL-B

Stainless Steels- Customer Specs

Stainless and PH Stainless Steels (Age, Anneal, and/or Stress Relieve)

Stainless and PH Stainless Steels- AMS 2759/3

Stainless and PH Stainless Steels- AMS- H-6875 CL-D

Stainless and PH Stainless Steels- Customer Specs

Steels (Air Atmosphere Only)

Steels (Normalize, Anneal, Stress Relieve, or Temper)

Steels (Quench and Temper - Commercial)

Steels- AMS 2759

Steels- AMS 2759/1

Steels- AMS-H-6875 CL-A

Steels- Customer Specs

Vacuum Heat Treating (Commercial)

Vacuum Heat Treating- Customer Specs

Americas

+ 1 724 772 1616

Asia

Europe

+44 870 350 5011

www.pri-network.com

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AC7102S Rev A - Nadcap Supplemental Audit Criteria for Heat Treating

U00 - None

AC7102/3 Rev A - Nadcap Audit Criteria for Carburizing

Carbonitriding

Carburizing- AMS 2759/7

Carburizing- Customer Specs

AC7102/5 - Nadcap Audit Criteria for Hardness Testing for Heat Treating

(M2)Rockwell Hardness

AC7101/4 Rev C - Nadcap Audit Criteria for Materials Testing Laboratories - Metallography and Microhardness

(L)Metallography (General)

(L5)Near Surface Examinations - Microhardness

(L6)Near Surface Examinations - Diffusion Coatings

(L7)Near Surface Examinations - IGA/IGO